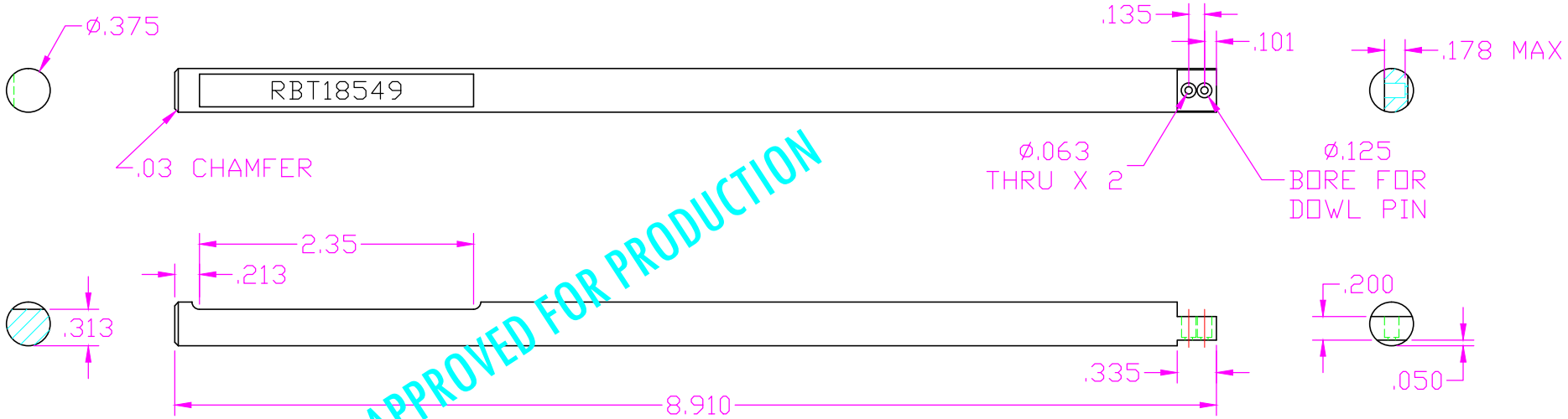
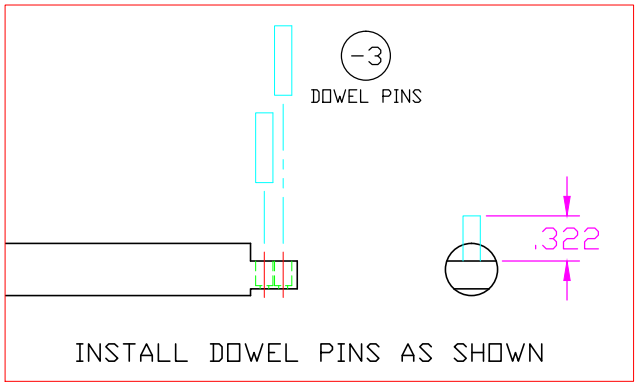
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



NOT APPROVED FOR PRODUCTION



UNDER REVIEW

URF 19-1164 19.10.31 (VM)

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4
-3	2	DOWEL PIN Ø1/8 x 1/2

USED ON MODEL
ROLLS ROYCE
250-C47B
BELL 407

DRAWN BY: COLE
APPROVED
HEAT TREAT
FINISH
SPEC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .010
.XX ± .03
.X ± .1
FRACTIONS ± 1/32
ANGLES ±.5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE

TITLE: FOURTH STAGE TURBINE WHEEL INSPECTION TOOL

DWG NO. RBT18549 REV

SCALE NTS DATE 4-9-04 SHEET 1 of 1